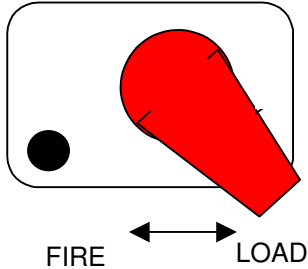


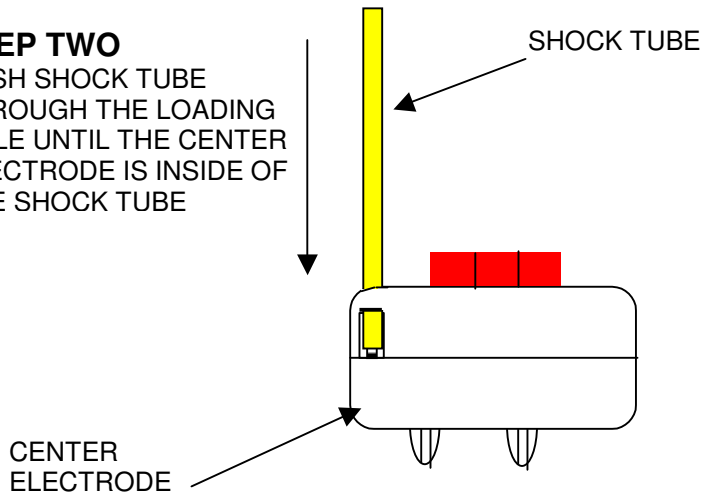
STEP ONE

PLACE PIERCING ELECTRODE CONTROL LEVER IN THE LOAD POSITION (AWAY FROM CENTER ELECTRODE)



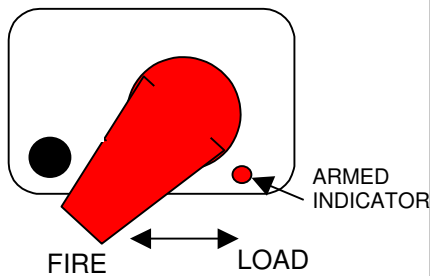
STEP TWO

PUSH SHOCK TUBE THROUGH THE LOADING HOLE UNTIL THE CENTER ELECTRODE IS INSIDE OF THE SHOCK TUBE



STEP 3

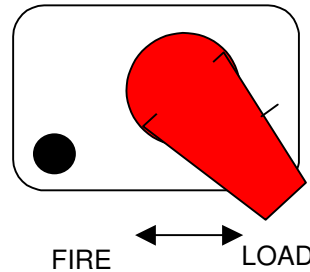
MOVE THE PIERCING CONTROL ARM LEVER TO THE FIRE POSITION



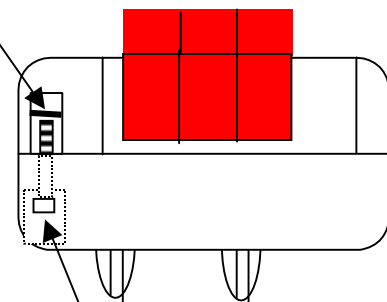
STEP 4

***** IMPORTANT *****

ALWAYS MOVE PIERCING CONTROL ARM LEVER TO LOAD POSITION BEFORE REMOVING SHOCK TUBE



PIERCING ELECTRODE



CENTER ELECTRODE SCREW HEAD

CALIBRATION:

1. SCREW CENTER ELECTRODE UNTIL IT TOUCHES PIERCING ELECTRODE THEN BACK OFF 1/3 to 1/2 TURN COUNTER-CLOCKWISE; TEST UNIT AND IF ARCING OCCURS DURING CHARGING, BACK OFF CENTER ELECTRODE IN 1/16 OF A TURN (VERY SMALL INCREMENTS) UNTIL ARCING STOPS

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